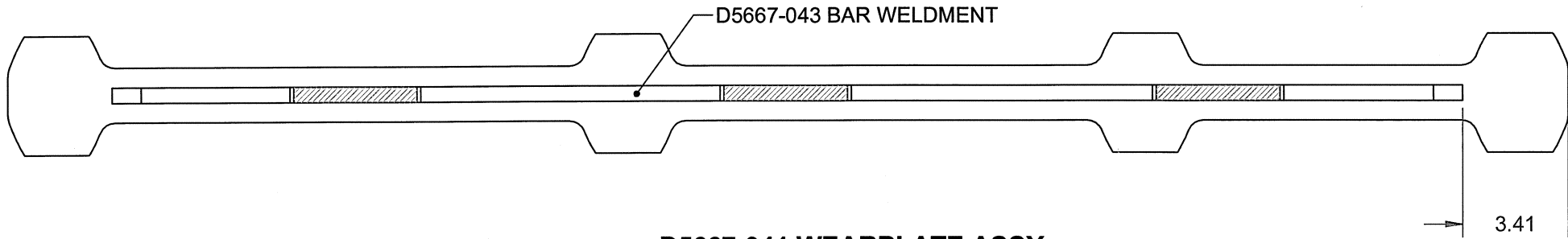
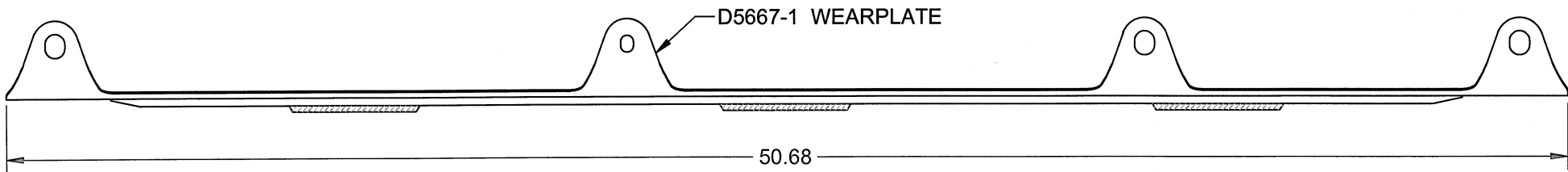
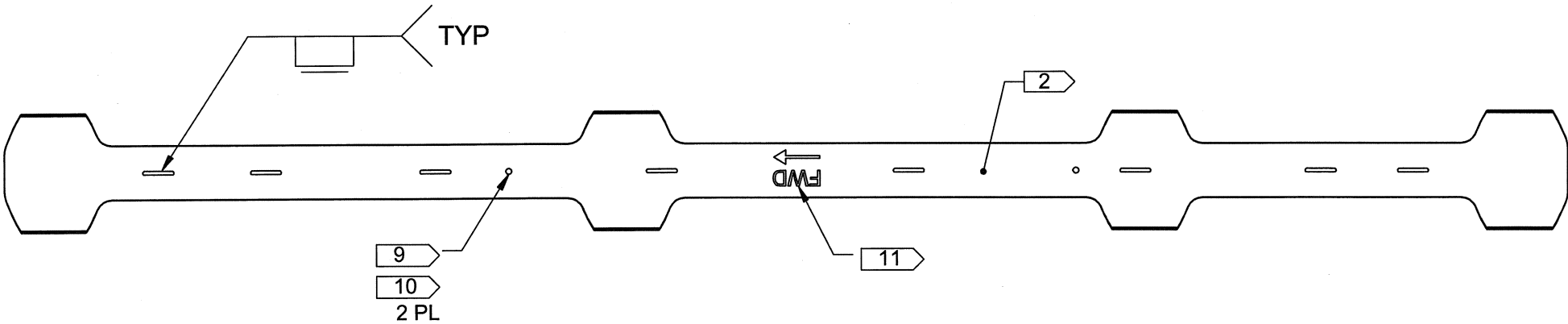


QTY -041	P/N	DESCRIPTION
X	D5667-041	WEARPLATE ASSY
1	D5667-1	WEARPLATE
1	D5667-043	BAR WELDMENT



D5667-041 WEARPLATE ASSY

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH A LAYER OF TEXTURED COATING, 0.020-0.040 THICK, PER QSI 005 SECTION 4.9
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
 - 7) WEIGHT: 4.50 lbs
 - 8) WELDING: PER QSI 004
 - 9) TRANSFER DRILL $\varnothing 0.188$ HOLES FROM WEARPLATE THRU BAR WELDMENT
 - 10) OPEN UP DRAIN HOLE IF NECESSARY TO $\varnothing 0.188$ AFTER APPLYING TEXTURED COATING
 - 11) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER
 - 12) WEARPLATE FORM AND LUG POSITION PER DT 10528 OR DT 10529

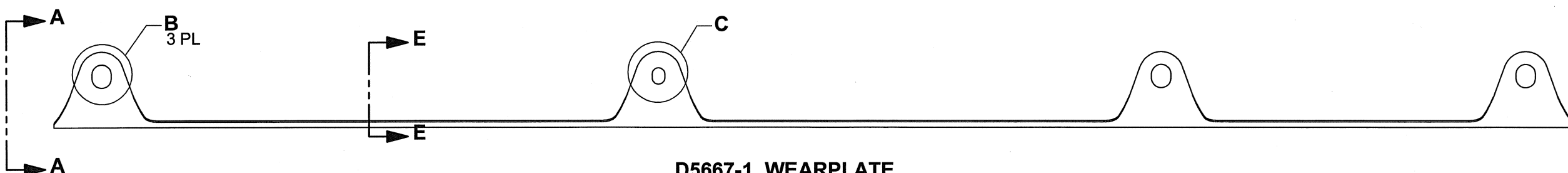
RELEASED
2019 SEP 10
ECN14-890

APPROVED

A	NEW ISSUE	ZF	18.12.04
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5667	SHEET 1 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	18.12.04	COPYRIGHT © 2018 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

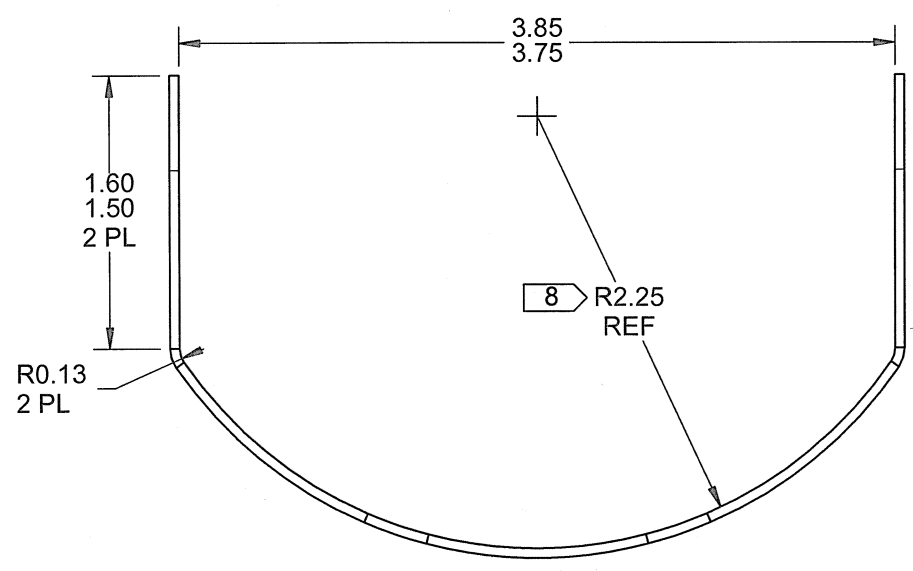
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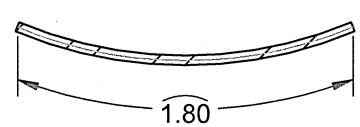


D5667-1 WEARPLATE

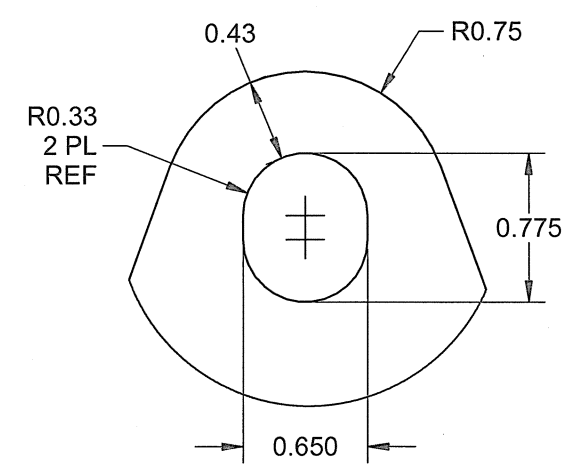
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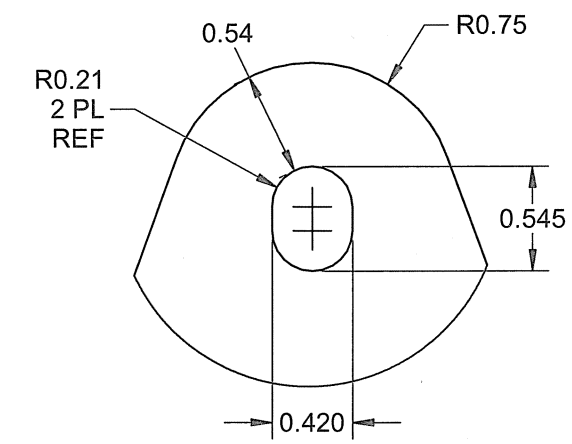
SECTION A-A
SCALE 4X



SECTION E-E
SCALE 4X



DETAIL B
SCALE 4X



DETAIL C
SCALE 4X

B

B

A

A

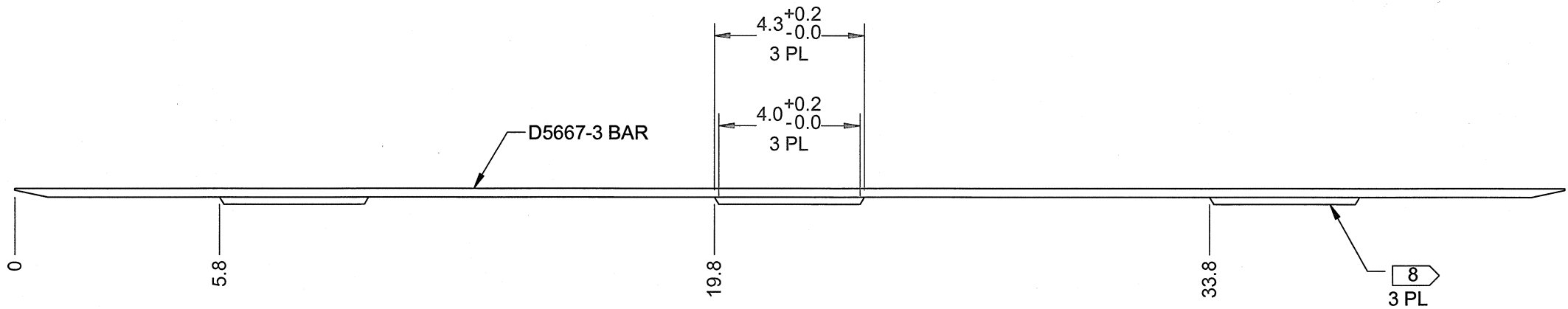
- NOTES:**
- 1) MATERIAL : AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DSK188-1F
 - 2) FINISH : NONE
 - 3) TOLERANCES : PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS : INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES : 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION : NONE
 - 7) WEIGHT : 2.27 lbs
 - 8) FORM USING R1.9 DIE

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2019 SEP 10 WO

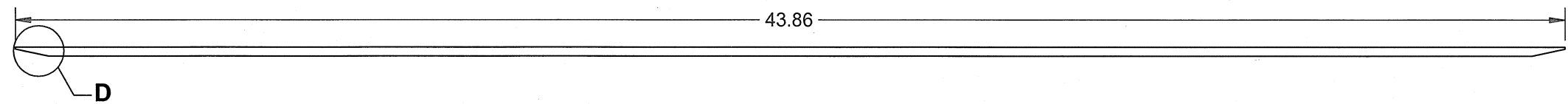
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DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5667	SHEET 2 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
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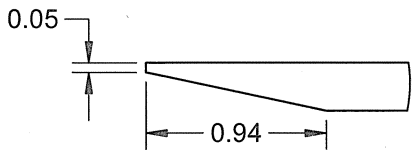
QTY -043	P/N	DESCRIPTION
X	D5667-043	BAR WELDMENT
1	D5667-3	BAR
A/R	8259/2059B	HARD SURFACING



D5667-043 BAR WELDMENT



D5667-3 BAR



DETAIL D
SCALE 4X, 2 PL

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR 0.250 THICK X 0.500 WIDTH
PER ASTM A276 OR ASTM A240
REF DART SPEC M304B
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.91 lbs
 - 8) BUILDUP HARD SURFACING 0.17 TO 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR
BUILDUP HARD SURFACING 0.19 TO 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

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2019 SEP 10 *ND*

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DRAWN	ZF	HILLSBORO, OR	
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5667	SHEET 3 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
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